FACTORY JACKETED AND INSULATED
SOLAR COMMERCIAL STORAGE TANKS

Large volume solar storage tanks from State are designed for storing potable water. These storage tanks are fitted with additional openings to suit the specific needs of solar thermal, commercial heat pump, and other renewable energy heat sources.

These tanks are available as pre-configured Specialty Solar Tanks and as Custom Solar Tanks built to specified application requirements. See the Custom Solar Tank options on page 4 and consult your factory representative for more information.

FEATURES

Specialty Solar Tanks
Vertical tanks from 140 to 2,000 gallons, horizontal tanks from 200 to 1,000 gallons. State commercial solar storage tanks are constructed with openings for potable water and solar thermal/renewable energy applications as shown in the drawings that follow. These heavy duty storage tanks have been designed for new construction and retrofit applications.

ASME Construction
• All tanks are ASME constructed at 160 psi working pressure. Consult your factory representative for tanks with greater or lesser working pressures.

Glasslined
• Specialty Solar Tanks feature State’s commercial grade glasslining that provides superior protection against corrosion and is fused to all inner tank surfaces at 1600°F

Insulation
• All tanks are surrounded with 3 inches of high density fiberglass insulation to reduce costly heat loss; insulation is non-sagging and verminproof. To meet ASHRAE 90.1 (current edition) depth of insulation cavity requires use of remote bulb-type tank temperature control and thermometer. Storage tanks meet R12.5 minimum thermal insulation requirements of the U.S. Department of Energy and current edition of ASHRAE/IESNA 90.1

Jacket/Cabinet
• All tanks feature heavy gauge steel with high quality powder coat paint that provides additional insulating qualities for greater energy savings

Cathodic Protection
• All tanks are furnished with factory installed magnesium anodes designed for maximum protection

Connections
• Tanks will be supplied with the fittings located as indicated on the drawings unless specified otherwise. Manhole or handholes are optional on glasslined tanks but are included on cement lined tanks

Temperature Sensors
• Factory installed upper and lower temperature sensor wells with Pt1000 type sensors and internal wiring pre-installed

Custom Solar Tanks
• See options and suggested specification on page 4

For more information on Solar Storage Tanks, contact:
State Water Heaters
500 Tennessee Waltz Parkway
Ashland City, TN 37015
800-365-0024 Toll-free USA
www.statewaterheaters.com

SOLID. STATE.
SOLAR COMMERCIAL STORAGE TANKS

VERTICAL STORAGE TANKS

DRAWING NOTES:

- Inspection openings, IE: handholes and manholes, are optional with glasslined or stainless steel tanks and will only be included when specified. Tanks so equipped are FOB Seattle.
- All openings female pipe thread except as noted.
- Number of factory installed anode rods will vary with tank size.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>NOMINAL VOLUME (gallons)</th>
<th>GLASSLINED DRY WEIGHT (lbs.)</th>
<th>WIDTH (in.)</th>
<th>HEIGHT (in.)</th>
<th>SOLAR DRAW HEIGHT (in.)</th>
<th>LOWER SENSOR HEIGHT (in.)</th>
<th>COLD INLET HEIGHT (in.)</th>
<th>SOLAR RETURN HEIGHT (in.)</th>
<th>DRAIN (in. NPT)</th>
<th>INLET/OUTLET CONNECTIONS (in. NPT)</th>
<th>SOLAR LOOP CONNECTIONS (in. NPT)</th>
<th>*SENSOR WELLS (in. NPT)</th>
<th>T&amp;P VALVE OPENING (in. NPT)</th>
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All dimensions are in inches.

Four vertical tanks are available in short and tall models. The S and T designators at the end of the model numbers are used to identify these models.

* Sensor well openings are 1/2" NPT female. All models have factory installed Pt1000 temperature sensors and wiring to an external junction box. Access covers are provided for field supplied temperature sensors and servicing.

** These models will have rectangular jackets when manufactured for indoor use. All other models will have round jackets.
SOLAR COMMERCIAL STORAGE TANKS

HORIZONTAL STORAGE TANKS

DRAWING NOTES:
• Inspection openings, IE: handholes and manholes, are optional with glasslined or stainless steel tanks and will only be included when specified. Tanks so equipped are FOB Seattle
• All openings female pipe thread except as noted
• Number of factory installed anode rods will vary with tank size

SHG-02000 OHTA125 THROUGH SHG-10000 OHTA125

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<th>GLASSLINED DRY WEIGHT (LBS.)</th>
<th>HEIGHT</th>
<th>DEPTH</th>
<th>LENGTH</th>
<th>HOT OUTLET CENTER</th>
<th>COLD INLET HEIGHT</th>
<th>SOLAR RETURN HEIGHT</th>
<th>SOLAR DRAW HEIGHT</th>
<th>TANK SADDLE CENTERS</th>
<th>DRAIN (IN. NPT)</th>
<th>INLET/OUTLET CONNECTIONS (IN. NPT)</th>
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All dimensions are in inches.
* Sensor well openings are 1/2" NPT female. All models have factory installed Pt1000 temperature sensors and wiring to an external junction box. Access covers are provided for field supplied temperature sensors and servicing.
CUSTOM SOLAR TANKS: Customized solar tanks with specified construction materials and configurations are also available; consult your factory sales representative for more information.

CUSTOM OPTIONS INCLUDE:

- Glass-lined tanks
- Cement-lined tanks
- Stainless steel tank construction
- Specified gallon capacities up to 12,500 gallons
- Specified tank dimensions
- Specified tank openings
- Specified tank opening locations
- Outdoor models - entire tank is sprayed with minimum of 2 inch high-density polyurethane foam insulation that forms a watertight jacket that is approved for outdoor use. Meets or exceeds the thermal efficiency and standby loss requirements of the U.S. Department of Energy and Current Edition of the ASHRAE/IESNA 90.1.

Note: Minimum foam insulation thickness is 2 inches; however, since tank is hand sprayed, insulation thicknesses may be greater in some areas giving the finished tank an uneven but watertight surface

- Additional insulation - provides R16 insulation value - adds 8” to tank jacket diameter/cabinet dimensions
- Supplemental/backup heat sources
  - Electric heating element packages - standard voltages 208/240 VAC (single/three phase), 480 three phase. Advanced electronic controller, modulating step control, low water cutoffs. Contact your factory sales representative for available kW input configurations
  - Tank heaters - flange mounted removable single/double wall copper tube heat exchangers for backup heating from low pressure steam or boiler water
  - Tank heaters - flange mounted removable single/double wall copper tube heat exchangers for supplemental heat from alternate heat sources such as geo-thermal, air or water source heat pumps

LIMITED WARRANTY OUTLINES

GLASSLINED and CEMENT: If the tank should leak anytime during the first five years, under the terms of the warranty, State will repair or replace the tank; installation, labor and handling extra.

NOTE: THIS OUTLINE IS NOT A WARRANTY. For complete information, consult the written warranty or State Water Heaters. Warranty does not apply to product installed outside of the United States of America or its territorial possessions and Canada.

SAMPLE SPECIFICATION FOR CUSTOM-LINE STORAGE TANKS

Jacketed or insulated models meet R12.5 minimum thermal insulation requirements of the U.S. Department of Energy and current edition of ASHRAE/IESNA 90.1.

ASME storage tank to be State Custom-Line model _______________. Capacity to be ___________ gallons with a diameter of ___________ inches. Tank(s) shall be constructed and stamped according to ASME specifications for ___________ psi working pressure. Manhole (11 x 15), handhole (4x6) or inspection openings (2-2˝) shall be installed in accordance with ASME code requirements and manufacturer(s) standard practice. Tank to be constructed of (carbon steel) ___________. Lining shall be (glass or cement) ___________. Lining shall be equipped with the number and size of magnesium anode rod(s) sufficient to provide adequate protection for the tank lining.

Tank shall be (vertical, horizontal) ___________ design and provided with (four) ___________ (angle iron legs, threaded leg socket(s)) ___________ ring base, ___________ saddles.

Tank shall be equipped with two (one upper and one lower) factory-installed Pt1000 temperature sensors for renewable energy control devices such as those used on solar thermal control systems. Sensor wells shall be installed in 1/2 inch female NPT openings to accommodate Pt1000 sensors. These wells shall be removable to accommodate field installed temperature sensing devices. Wiring for temperature sensors will be factory installed and terminate in a junction box affixed to the outside jacket. On outdoor models this wiring shall terminate in a weather protected wiring box.

SAMPLE SPECIFICATION FOR TANK HEATERS (Tube Bundle Heat Exchangers)

Tank heaters shall be Model No. _______________ 3/4˝ OD 20 gauge copper “U” tubes. The tank heater shall be a (single, double) ___________ wall heat exchanger construction. Tank heater to have ___________ square feet of heating surface to heat ___________ gallons per hour from ___________ degrees F to ___________ degrees F with heating media of ___________ psi steam (or ___________ degrees F boiler, heat pump, geothermal, or other heat source water). The tank heater element shall be constructed so that the entire section can be removed from the tank for cleaning and inspection.

For complete information on limited warranties, consult written warranty or contact the State Customer Care Center at 1-800-365-0024.

State Industries, Inc., reserves the right to make product changes or improvements without prior notice.

For more information on Solar Storage Tanks, contact:
State Water Heaters
500 Tennessee Waltz Parkway
Ashland City, TN 37015
800-365-0024 Toll-free USA
www.statewaterheaters.com